

**Assembly manual TDK, TDKL –65040 since model 2008**



1) Turn the body upside down and put the turning hinges on the holes of the body beam. The longer end of the tube must point outwards.

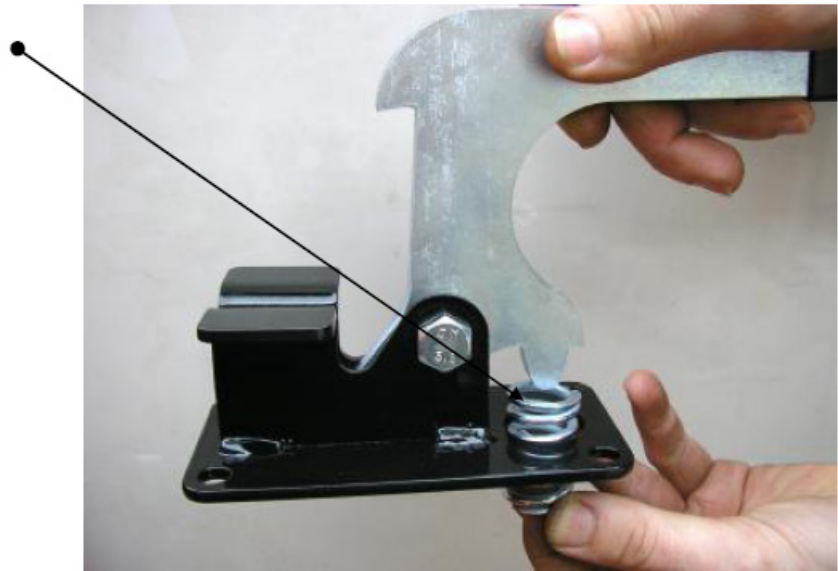


2) Screw four screws M 10 x 20 mm with washers to the threads and tighten them softly so that it would be possible to move hinges in the clearance around screws.

3) Put the drawbar between turning hinges and push the shaft through it.



4) Put the spring to the closing mechanism.



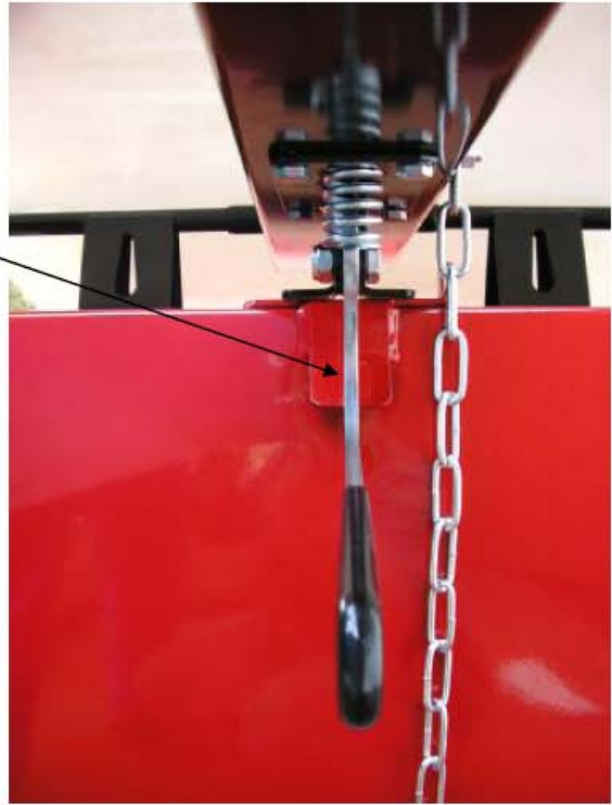
5) Turn the drawbar on the shaft to the other side towards the door and put the body closing mechanism on the drawbar. Fix the mechanism with screws – 4 x M8 x 20 mm, use 4 x washer M8 a 4 x nut M8 from below.



6) Turn the drawbar back to the front of the truck, lock the mechanism and tighten it slightly so that it would be possible to move by the entire mechanism downwards.



7) Set the position of the mechanism lever to the centre of the fixed latch on the body by moving of the drawbar from side to side.



8) When the mechanism lever is in the centre of the latch of the body, tighten four screws M10 of turning hinges carefully.



9) Set the mechanism lever to the latch by the moving of the entire closing mechanism forwards. See the figure.

Set the distance to the 2 mm max.



10) Tighten four screws M 8 carefully after setting.



11) Screw the arresting chain with the screw M8 x 20, the washer M8 and the nut M8. Tighten it carefully so that the chain holes would be positioned as on the figure.



12) Place the following to the shaft from both sides stepwise:

- Washer M20
- Wheel

- Washer M20
- Seeger pin 20 mm

